



**SparkHomes.com.au**

📍 3/13 Mc Cormack street , Arndell park 2148,NSW.

E-mail: [enquiry@sparkbusinessgroup.com.au](mailto:enquiry@sparkbusinessgroup.com.au) Tel:(02) 8807 4717



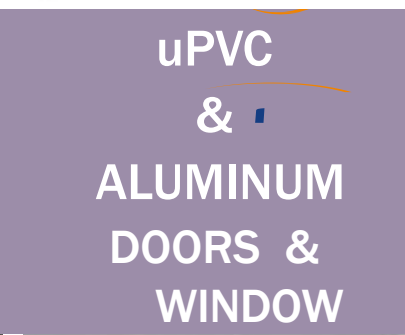
**SPARK BUSINESS GROUP PTY LTD**  
**AUSTRALIA LARGEST STOCKIST OF ALUMINIUM AND UPVC**  
**DOUBLE GLAZED DOORS AND WINDOWS**

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# Company Profile



### uPVC Doors

The number of people opting for Unplasticized Polyvinyl Chloride (UPVC) has shot up in the recent years due to its unprecedented strings of advantages over the other types of doors and windows. These are one of the most durable types of doors and windows out there and require the least maintenance. UPVC Doors will ensure your safety and security as well since it's pretty hard to break them open. They are also well known for their sound and heat insulation capabilities. Find the best uPVC door manufacturers and uPVC window manufacturers at WFM and request a quote for your requirements.

### Aluminium Doors

The aluminium doors and windows are one of the most common ones that you will get to see. They can be painted according to your choice and come in a variety of surface finishes to meet your requirements. They are pretty sleek and will occupy very less space in your house. The maintenance costs are also low for these types of doors.

Spark Business Group Pty Ltd is a manufacturer and inventor of energy efficient building material, we are also One Stop Shop for all of your building materials/ products. We offer various types of Aluminum and uPVC Window & Doors

We also pride ourselves as being Australia's largest Stockist and selling at an unbeatable price for Double Glazed Doors and Window

Your home, windows and doors are the connection to the outside world. They are portals, beckoning for friends, family, and natural light to "come on in." They are the protection from Mother Nature's unwelcome offerings of rain, wind, and snow. They are accessories that can become a centrepiece, a simple accent, or even act as a work of art.

Whether you're a builder, remodeller, contractor, architect, or a homeowner, with a dream, we're sure you'll have an exceptional experience working with Spark Business Group Pty Ltd.

### Lower Your Energy Bills, Benefits

Brock's high-performance windows and doors are designed to hold in the desired inside temperatures and keep out the cold, wet and extreme heat. Our manufacturers use energy-saving Low-E glass that reduces the amount of heat lost, while letting in maximum light. These high-performance vinyl windows are, on average, twice as efficient as the standard window made ten years ago and can reduce your energy bills significantly.

### Go Green, Benefits

Use the sun's natural heating and cooling abilities to go green and lower your energy bills. Brock offers several unique glass coating types which help to keep your home warm in the winter and cooler in the summer. These special coatings reflect heat back to its source, whether it be the sun or furnace. Plus, they are near-invisible—letting in maximum light while saving the most energy.

### Peace And Quiet, Benefits

Whether you live on a quiet street or near a busy intersection, it's natural to want to keep the outdoors noises at bay. Brock's well-crafted and streamlined windows are made to be a buffer against boisterous sounds and can block out unwanted interferences. This is due to our Super Spacer® technology that is built in to all of our windows, and our fusion welding process, which adds strength while ensuring a perfect seal.



For all your building materials from start to finish



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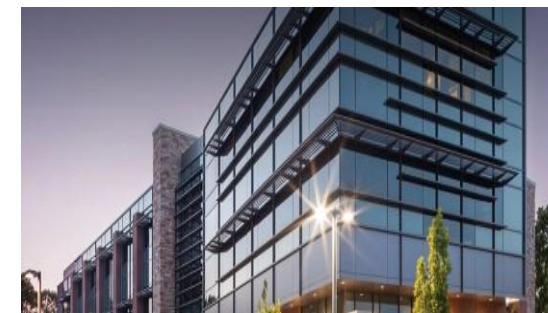
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# 70mm Aluminium Sliding Window 80mm uPVC Sliding Window



## Sliding Window

Much like sliding doors, sliding windows open horizontally, by sliding along rails. Sliding windows are easy to use, low maintenance, and economical. Sliding windows also offer the possibility of having very large windows which can be easily opened without significant effort.

## Advantages of sliding windows

- easy to use
- saves space
- fly screen friendly

uPVC/aluminium 2mm sliding door double glazed, Clear Glass or colonial design, U-value (rate of heat conduction) 1.9W/m<sup>2</sup>·K from, 4. R-value (heat loss) 0.48, SHGC- 0.55, Rw (CTR) 35 -1; -3, Glass 5mm+9A+5mm, argon gas in the gap, with toughed glass and thermal break.





# 70mm Aluminium Awning Window 80mm uPVC Awning Window

In stock sizes



## Awning windows

Are designed so that the window forms an awning when opened, providing cover from rain. Awning windows open from the bottom outwards, creating a sloped surface that allows light and air through, but provides some shelter from other elements. As a result awning windows can often be left open during moderate weather conditions.

### Advantages of awning windows:

- protection from the elements
- very safe
- easy to open and close
- flyscreen friendly

uPVC/aluminium 2mm sliding door double glazed, Clear Glass or colonial design, U-value (rate of heat conduction) 1.9W/m<sup>2</sup>·K from, 4. R-value (heat loss) 0.48, SHGC- 0.55, Rw (CTR) 35 -1; -3, Glass 5mm+9A+5mm, argon gas in the gap, with toughed glass and thermal break.



# 70mm Double Hung Window

## 70mm uPVC Double Hung Window

made to order minimum quantity apply



### Double hung windows

Feature two sashes which move up and down. When both sashes are closed, they are positioned one above the other, and when the window is opened the sashes overlap, creating an opening at the top and bottom. Double hung windows usually feature hidden cords or counterweights which hold the sashes in place and prevent the windows from opening or closing on their own. Due to their nature, double hung windows can open to a maximum of 50% of the total window size, however give the advantage of promoting airflow, by allowing hot air to escape via the top gap while cold air enters via the bottom.

### Advantages of double hung Windows:

- promotes airflow
- fly screen friendly
- easy to clean

uPVC/aluminium 2mm sliding door double glazed, Clear Glass or colonial design, U-value (rate of heat conduction) 1.9W/m<sup>2</sup>·K from, 4. R-value (heat loss) 0.48, SHGC- 0.55, Rw (CTR) 35 -1; -3, Glass 5mm+9A+5mm, argon gas in the gap, with toughed glass and thermal break.





## 70mm Aluminium Sliding Door 87mm uPVC Sliding Door

In stock sizes



### Sliding Doors

Open horizontally, and are held up by wheels or suspended on a track, unlike standard doors which are suspended on hinges and open by turning. Sliding doors are commonly used for bathrooms and for external doors made of glass. Sliding doors save space, allow maximum light, and can create an open and spacious appearance.

### Advantages of sliding doors

- save space, no swinging action required
- allow maximum light through

uPVC/aluminium 2mm sliding door double glazed, Clear Glass or colonial design, U-value (rate of heat conduction) 1.9W/m<sup>2</sup>·K from, 4. R-value (heat loss) 0.48, SHGC- 0.55, Rw (CTR) 35 -1; -3, Glass 5mm+9A+5mm, argon gas in the gap, with toughed glass and thermal break.

## 135 mm Aluminium Sliding Door with Flyscreen 87mm uPVC Sliding Door

In stock sizes





# 135mm Aluminium Stacker Door 135mm uPVC Sliding Door

In stock sizes



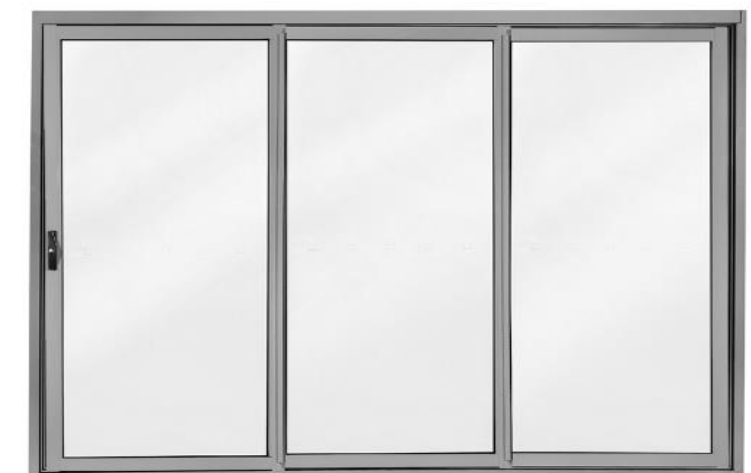
### Stacking Doors

Stacking doors operate much like sliding doors, with the key difference of having more panels, allowing for a greater opening as these panels slide to one end where they stack as layers. Stacking doors create the possibility of having an entire wall letting light through and functioning as a window when the doors are closed, and creating an opening of up to 2/3 or 3/4 of the wall, depending on how many panels you use.

### Advantages of stacking doors:

- can allow a huge amount of light through
- large opening area compared to total wall size
- fly screen friendly (depending on model)

uPVC/aluminium 2mm sliding door double glazed, Clear Glass or colonial design, U-value (rate of heat conduction) 1.9W/m<sup>2</sup>-K from, 4. R-value (heat loss) 0.48, SHGC- 0.55, Rw (CTR) 35 -1; -3, Glass 5mm+9A+5mm, argon gas in the gap, with toughed glass and thermal break.





# 45mm Top 85mm bottom track Bi-Fold Door

## 85mm uPVC Bi-Fold Door

In stock sizes



### Bi-Fold Doors

Much like bi-fold windows, bi-fold doors, (also called folding doors), offer maximum opening space, with up to 95% of the area able to open. Bi-fold doors have several sections, which fold in pairs and slide along a track to neatly stack against the wall. Our bi-fold doors feature a track which is flush with the ground, creating a seamless flow from the inside to the outside.

### Advantages of bi-fold doors

- close to complete opening area
- adjustable - Can be used for very large walls

uPVC/aluminium 2mm sliding door double glazed, Clear Glass or colonial design, U-value (rate of heat conduction) 1.9W/m<sup>2</sup>·K from, 4. R-value (heat loss) 0.48, SHGC- 0.55, Rw (CTR) 35 -1; -3, Glass 5mm+9A+5mm, argon gas in the gap, with toughed glass and thermal break.



50mm Aluminium Hinged Door  
80mm Aluminium French Door  
In stock sizes



**French Doors / Hinged Door**

Are the most prevalent decision and reasonable which can be seen at many spots. French entryways are comprised of solid material and can illuminate your inside effectively. They are very straightforward in configuration yet gives alluring access to your garden, patio or decking. The opening permits unhindered passageway and makes the garden a characteristic expansion of your living region. With greatest.

**Features & Benefits**

- Giving a delightful gateway to your outside asylum.
- Offering a visual scaffold between your home insides and nature.
- Enabling the daylight to enter your home without letting out important vitality.
- Lighting up rooms.
- Extending the feeling of space in a room

uPVC/aluminium 2mm sliding door double glazed, Clear Glass or colonial design, U-value (rate of heat conduction) 1.9W/m<sup>2</sup>·K from, 4. R-value (heat loss) 0.48, SHGC- 0.55, Rw (CTR) 35 -1; -3, Glass 5mm+9A+5mm, argon gas in the gap, with toughed glass and thermal break.



## Aluminum Sun Room

made to order minimum quantity apply



## Aluminum Curtain Wall

made to order minimum quantity apply





# Project Gallery



# Q Factory Pictures

