



# SPARK BUSINESS GROUP

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**Assembly:** (Before commencing, ensure the assembled shower can be carried to the installation area.)

- Place the **Base** panel down, cut cardboard from the packaging and lay on the panel to provide protection.
- Run generous 4mm to 5mm unbroken bead of sealant (*2 parallel smaller beads works well*) on top of the **Base** flange (and around the bolt holes) where the **Back Wall** panel will attach to the **Base** as per the following drawings (always start with the **Back Wall**).
- Position the **Back Wall** panel and lightly bolt to the **Base**, have someone hold this panel while the next panel is attached. *Always nip up and tighten horizontal join bolts before tightening vertical join bolts. Electric, pneumatic or ratchet tools must not be used to tighten nuts and bolts. Use hand spanners only.*
- Run sealant (as before) on top of the flange of the **Base** where **Side Wall** panel will sit and also on the vertical edge of the previously fitted **Back Wall** panel where it will bolt to the **Side Wall**.
- Position the **Side Wall** panel and lightly bolt first to the **Base** and then to the **Back Wall**.
- Snug up the flanges and align the two internal wall faces with the **Base**, gently nip up the 'Base' bolts first and then the vertical 'wall' bolts.
- If your shower has 3 wall panels, repeat the second side wall installation as for the first side wall.
- Ensure all internal edges are straight and true. Final tighten all nuts and bolts. (Note: There is no need to over-tighten the bolts, a firm tighten will suffice; do not stress the joins. Remove excess sealant.)
- Fit curtain rail, (or temporarily tape a timber baton or similar between the walls to stabilise the shower during installation).

## TYPICAL ASSEMBLY AND INSTALLATION DRAWINGS

Panels, sizes and waste locations vary between units.

Note: Poor or inadequate installation of sealant may be the cause of leakage. Do it right the first time.

Please read the sealant use guide provided.

